

Research Team Leaders Dr. Fatih Oncul, Ph.D., Dr. Wasim Barham, Ph.D.

Data Collection Teams

Point Cloud Scanner - Dr. Pavan Meadati, Ph.D. Total Station - John M. Lee, RLS, Daniel Branham, RLS Displacement Gauge – William Lotz, Chance Dennis

January 26, 2012





AGENDA

- Introduction (Mr. Lee) 5 min
 - Participants & Companies
- Project Overview
 - Research topic (Dr. Oncul, Dr. Barham) 20 min
 - **Q&A** 5min
 - Surveyors involvement (Mr. Lee, Mr. Branham) 20 min
 - Pre-project Discussions & Engagement Agreements
 - **Q&A** 5min
- Outcomes and Metrics
 - Data collection outcome (All) 20 min
 - ROI calculations
 - **Q&A** 5min
- Conclusions / Recommendations (All) 10-15 min













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PROJECT OVERVIEW

Client Request

- Researchers Project Topic
 - The Structural Properties of the Conscience International Rubble House Building Technique
- Data Collection Team Proposals

Repeatable Techniques / Data Integrity

- Performance Requirements
- Data Collection and Validation Requirements

Actions Taken / To-be Taken

- Taken: Engagement of three data collection teams
- Taken: Project schedule set
- Taken: Data Collection completed
- To-be Taken: Final Analysis Report presentation to ASCE
- Safety Items / Concerns





Deformation/Displacement Measurement Using 3D Laser Scanning PRE-ENGAGEMENT DISCUSSIONS

- Expected Number of Data Points to be collected for Analysis
- Safety / Site Requirements
- Cost (Time and Materials / 'Not To Exceed' Pricing)
 - Labor
 - Equipment
- Project Time Frames
- Quality / Attention to Detail
 - Research Level Data Collection Work
 - Data Collection Opportunities will only occur once, cannot go back and get it later





POSSIBLE OR ASSUMED RISK

- Human Error
- Equipment Failure
- Weather
- Lack of Light / Time of Day
- Airborne Projectiles
 - Fragments of Mortar
 - Unexpected fracturing or Breaking of Walls
- Unstable Surfaces
- Unstable Equipment
 - Ladders
 - Scaffolding
- Premature Wall Failures or a failure in the hydraulics of the pressure rig









- Technicians Job Performance Responsibilities
 - Safety Practices to follow
 - Site Safety Practices
- Required Equipment
 - Safety Vest
 - Work Gloves
 - Hardhat
 - Steel Toed Boots
 - Safety Glasses / Goggles
 - Boundary Tape
- Laser Eye Protection





Deformation/Displacement Measurement Using 3D Laser Scanning METHODS OF COLLECTIONS

- Displacement Gauges
- **Total Stations** (Prism-less (optional), Non-robotic)

• **Point Cloud Scanner** (Color optional)





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Question and Answer Session











A Rubble House is...

 a structure with walls made out of wire baskets filled with loose rubble



environmentally friendly (recycles concrete rubble)











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A Rubble House is...

- a permanent house for the needy
- an alternate temporary emergency shelter for disaster areas





A Rubble House is...

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- built with simple tools, easily available materials, and local labor.





• earthquake resistant ???



Demonstrations with Concrete Battering Ram. SPSU





Brick Wall



Conscience International



Home Who We Are

What We Do

Where We Work

Partnerships

Contact



Haiti Replacement Homes Project

Since the earthquake last year, we have been providing humanitarian aid to the people of Haiti. Our current focus is on building permanent homes made from the rubble of destroyed buildings. Using an innovative building system that we developed in Haiti, we are able to take the rubble from destroyed buildings and use it to build permanent, seismically resistant houses for Haitians who lost their homes during the earthquake.

Learn More

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Ongoing Projects

- Haiti
- Pakistan
- Sudan
- Ethiopia
- 🔘 Gaza

Conscience in the Media

See where Conscience International is making news.

Building Rubble Homes in Haiti

Help Us Rebuild Haiti

More than a year later, Conscience International is still on the ground in Haiti, continuing to build Donate homes for those left homeless as a result of last years earthquake. Your financial support is needed to allow us to continue providing urgently needed permanent housing.

Home

Rubble House Development

To further test and develop our Rubble House design, Conscience International is partnering with Southern Polytechnic State University to build a rubble house on the school campus for further research and development. The CI/SPSU Rubble House Project website includes daily updates as well as a live feed for monitoring progress.



- Phase 1: Preliminary, static loading, sponsored locally, @ SPSU
- Phase 2: Comprehensive, full-scale shake table test(s), sponsored by NSF? @ University of Buffalo?



Objectives of Phase 1

- Evaluate current construction techniques and propose cost-effective improvements
- Perform static load testing on a full-scale RUBBLE-HOUSE
- Create computer models for static and dynamic analyses
- Make recommendations for future seismic shake table experiments
- Draft construction and design guidelines based on experimental and numerical findings



Sh2n

Static Field Load Testing Schedule - Phase 1



Test 3





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Objectives of Phase 2

- Perform full-scale shake table tests
- Study compaction behavior of the rubble under a main seismic event and series of aftershocks
- Determine failure modes
- Study the performance of proposed improvements from Phase 1
- Develop rubble house construction guidelines



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Seismic Shake Table Test - Phase 2





Measurements

- Three Methods
 - Disp. gauges
 - Total Stations
 - 3D Laser
- Expectations
 - Be able to measure small displacements
 - Required precision: 0.01 in
 - Capture displacements during unloading
 - Cost



(a) Displacement gauges.



(b) 3D Laser scanner.



(c) Total stations.

Displacement/Deformation Gages

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Displacement gage



Deformation gage







Location





In Haiti



(a) Foundation installation



(b) Wire basket preparation



(c) Baskets filled with loose rubble



(d) Adjusting window and door openings



(g) Final look of a typical Rubble-House in Haiti



(e) Applying cement finish



(f) Roof installation



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(a) Foundation installation



(c) Wire baskets being filled with loose rubble.



(b) Wire basket installation



(d) Applying cement finish



(e) Final look of the rubble-house on SPSU campus.



Student Involvement

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- More than 100 students participated.
- 600 hours of student labor time..

TEST 1

• In-plane push











(b)



(c)

(d)

TEST 2

• Center push







3D Laser Scan Picture – Test 2: Center Push SPSU





Deformed Shape – West Wall









TEST 3

CUCIT

• Destructive













(d) Wooden block at SE corner.

Post-failure



(a) Rubble-House after failure



(b) South-east corner.

(c) South-east corner bottom.
3D Laser Scan Picture – Test 3: Destructive

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Deformed Shape – South Wall

(Using 3D Laser Scan Data)



ATS – Applied Technical Services Marietta, GA























Other Sponsors













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Conclusions (Dr. Oncul)

- Displacement gauge
 - Quick and easy
 - Reasonable precision
- Total Stations
 - Reasonable precision
 - Multiple "well defined" data points
- 3D Laser Scanner
 - Reasonable precision
 - Multiple "point cloud" data points
- More than one data collection method is always preferred









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Question and Answer Session











Deformation/Displacement Measurement Using 3D Laser Scanning DATA COLLECTION HIGH LEVEL PLAN

- Provisioning
 - Design / Assembly / Training
- Site Preparation
 - Equipment Setup
 - Establish Control
- Measurement Techniques
 - Pre-project trial evaluations
 - Pre-project data processing
- Cost
 - ROI per collected point / per used data point





Displacement Gauge Data Collection







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Deformation/Displacement Measurement Using 3D Laser Scanning DISPLACEMENT GAUGES – PROVISIONING

- Design
 - Custom manufactured for each job
- Construction
 - Multiple day lead time

Placement

- Equipment has limited mobility and must be normal to displaced surface
- Frames must be positioned to avoid interfering with pressure applicators
- Measurement Technician must enter dangerous work area to take readings

Training

- Requires limited skills to operate
- Supervisory attention required during each measurement



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DISPLACEMENT GAUGES – SITE PREPARATION

- Establish Control
- Equipment Placement
 - Determine the Area of Operation
 - Range of Valid Data / Tolerance of Calipers
 - Placement of Ladders, Scaffolding, and target measurement areas
 - Labeling of Surfaces, Targets

Setup of Hardware

- Pre-trial testing
 - Simulated Data Collection
 - Data processing
 - Ladders, Lights, technician placement
- Tie to Control Procedures
 - Frames should be located and tied to structure, total station and point cloud control points

DISPLACEMENT GAUGES – MEASUREMENT TECHNIQUES

- Pre-trial data collection evaluation
 - Set displacement gauges to starting position
 - Set measurement calipers to zero position
 - Displace gauge using a fixed size object
 - Read, record and validate the starting / benchmark values
 - Ensure that no movement has occurred in frame of displacement gauge
- Pre-trial data processing evaluation
 - Using recorded values, compute the displacement
 - Determine if fixed object displacement value is within tolerance to the measured displacement

Deformation/Displacement Measurement Using 3D Laser Scanning DISPLACEMENT GAUGES – OUTCOME / RESULTS

- Data Obtained
 - Students performed construction, data collection and (Dr. Oncul) reduction
 - Frames with 5 Gauges were read
 - 5 tests each day for 2 days
 - 5 points per test session
 - Measurement calipers were verified to 0.01 (inches)
 - Displacement Gauge Team Work Process
 - 1 team of 2 persons (one measurement technician / one documentation technician)
 - Data validated by taking multiple measurements, then averaging results
 - Total data collected (3 frames*5 gauges*5 tests*2 days = 150 data points)
 - Data collected during two of three days of testing
 - Displacement gauge frames removed from work area during destructive test sequence
 - All data point **WERE** utilized by researchers in analysis

DISPLACEMENT GAUGES – COSTS

- Costs
 - Total Costs = \$2,000.00
 - Materials & Construction Cost (\$500.00)
 - Data Collection teams (\$15/hr *80 hrs = \$1,200.00)
 - Data reduction (team & researchers) \$15/hr * 20 hrs = \$300.00)
 - Research team ROI (\$2,000 / 150 points = \$13.33 / pt)
 - Per collected data point
 - All 150 points reviewed for validity
 - Per analyzed data point
 - All 150 points used for final analysis
 - Displacement Gauge Team ROI
 - Per collected data point (\$2,000 / 300 readings = \$6.67 / pt)
 - Per collection period (\$1,500 / 80 hours = \$18.75 / hr)
 - 2 technicians (\$18.75 / 2 persons = \$9.38 / hr)

Question and Answer Session

Total Station Data Collection

Total Station Data Collection

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TOTAL STATION - PROVISIONING

• Design

 Use standard Non-robotic 6 second Construction total stations (Topcon Sokkia CTS-6) equipment packages which include instrument, tripod, prism, prism pole, tribrach, tripod, sheet of 400 (10mm) Sokkia stick-on targets.

Construction

- Equipment and operators obtained from local companies
 - J.A. Evans & Associates Land Surveyors
 - Paul Lee Consulting Engineering Associates, Inc.
 - Optical Engineering
 - SPSU

Placement

- Limited mobility, Equipment must be placed to see control and avoid interfering with pressure applicators but pressure equipment could move during loading
- Equipment capabilities allowed for data collection from about 35 feet from work zone

Training

- Requires skilled operators to collect data
- RLS attention required during each measurement session

Deformation/Displacement Measurement Using 3D Laser Scanning TOTAL STATION – SITE PREPARATION

- Establish Control ahead of test session
 - Control Traverse Setup, Run and Validated Before Test
 - Reflector Targets obtained and attached to finished structure

Equipment Placement

- Determine the Area of Operation
- Range of Valid Data / Tolerance of equipment
- Placement of control tripods, prisms, targets
- Labeling of Surfaces, Targets

Setup of Hardware

- Pre-trial testing
 - Simulated Data Collection
 - Data processing
 - Lights, total stations, control points, and technician placement

Tie to control

 Surveyors performed data collection, students compiled computations and documentation

Deformation/Displacement Measurement Using 3D Laser Scanning TOTAL STATION – MEASUREMENT TECHNIQUES

- Pre-trial data collection evaluation
 - Set control and total stations to starting positions
 - Set total station and data collectors to zero position
 - Read, record and validate the starting & benchmark values
 - Turn to a known second control point
 - Read, record and validate the ending & elevation values
 - Ensure that no movement has occurred in local or control equipment
- Pre-trial data processing evaluation
 - Using recorded values, compute the displacement
 - Determine if control displacement value is within tolerance to measured displacement

Deformation/Displacement Measurement Using 3D Laser Scanning

TOTAL STATION - OUTCOME / RESULTS

Data Obtained

Surveyors performed setup of control, data collection; students performed documentation and data reduction

- 3 Total Stations with 3 control points were established and read

- 5 tests each day for 2 days
- 15 points per session
- Measurements were verified to 0.06 (inches) or 0.005 (feet)
- Total Station Team Data Collection Work Process
 - 3 teams of 2 persons (one surveyor / one documentation technician)
 - Data validated by taking multiple measurements, then verifying that results did not fall outside margin of error
- Total data collected (3 stations*15 points*5 tests*2 days = 675 data points)
 - Data collected during two of three days of testing
 - Total Stations were removed from work area during destructive test sequence
 - All data point WERE NOT utilized by researchers in analysis
 - Field Data Collection Errors were detected during collection and 25 additional shots taken (total = 700)

TOTAL STATION – COSTS

Costs

- Total Costs = \$4,300.00
 - Equipment Rental Costs (\$450.00 per total station package per day * 3 units * 2 days = \$2,700.00)
 - Data Collection teams (\$15/hr *80 hrs = \$1,200.00)
 - Data reduction team & researchers (\$15/hr * 20 hrs = \$300.00)
 - Surveyor Review of data reduction (\$100 /hr = \$100.00)

– Research team ROI (\$4,300 / 600 points = \$7.17 / pt)

- Per collected data point
 - All 700 points reviewed for validity
 - 75 points were discarded due to incorrect back sight settings, 25 for operator or documentation error
- Per analyzed data point
 - 600 points used for final analysis

– Total Station Team ROI

- Per collected data point (\$4,300 / 700 readings = \$6.15 / pt)
- Per collection period (\$4,300 / 80 hours = \$53.75 / hr)
- 6 technicians (\$53.75 / 6 persons = \$8.96 / hr)

Question and Answer Session

Point Cloud Scanner Data Collection

Deformation/Displacement Measurement Using 3D Laser Scanning POINT CLOUD SCANNER - PROVISIONING

Design

 Use standard Point Cloud Scanner equipment package (Faro Focus 3D Laser Scanner) with tripod, location markers, scanning software, SD storage card, Dell notebook computer.

Construction

– Equipment and operators obtained from local companies (Faro.com, SPSU)

Placement

- Almost unlimited mobility, although equipment must be placed to see control and avoid interfering with pressure applicators but pressure equipment could move during loading
- Equipment capabilities allowed for data collection from about 35 feet from work zone
- Location markers cannot be moved during entire test process
- Scanner cannot be moved during scanning process

Training

- Requires skilled operators to collect data
- Eye Safety is critical and must be strictly enforced
- RLS attention required during each measurement session

Deformation/Displacement Measurement Using 3D Laser Scanning POINT CLOUD SCANNER - PROVISIONING

Deformation/Displacement Measurement Using 3D Laser Scanning POINT CLOUD SCANNER - PROVISIONING

Deformation/Displacement Measurement Using 3D Laser Scanning POINT CLOUD SCANNER – SITE PREPARATION

- Establish Control ahead of test session
 - Location markers setup, Scan Run and Validated Before Test
 - Optional Reflector Targets obtained and attached to finished structure; if the data files are to be synchronized with total station data set

Equipment Placement

- Determine the Area of Operation
- Range of Valid Data / Tolerance of equipment
- Placement of location markers and optional targets

Setup of Hardware

- Pre-trial testing
 - Scanning Data Collection
 - Data processing
 - Review of scanned images to ensure that off-limit placement zone are marked

Tie to control

 Students performed data collection, students compiled computations and documentation

Deformation/Displacement Measurement Using 3D Laser Scanning POINT CLOUD SCANNER – MEASUREMENT TECHNIQUES

- Pre-trial data collection evaluation
 - Set location markers around site and position prisms on two control points
 - Scan and validate the starting & benchmark values
 - Ensure that scan includes at least one of the known control point and three of the location markers
 - Process the scan image and data file
 - Ensure that no movement has occurred in local or control equipment
- Pre-trial data processing evaluation
 - Using recorded values, compute the displacement
 - Determine if control displacement value is within tolerance to measured displacement

Deformation/Displacement Measurement Using 3D Laser Scanning POINT CLOUD SCANNER – OUTCOME / RESULTS

- Data Obtained
 - Surveyors performed setup of control markers; students placed location markers, performed the scan data collection and students performed final documentation and data reduction
 - 1 Point Cloud Scanner control area marked with 5 location spheres along with 3 control points were established and read
 - 5 load increments each day for 2 days
 - 3,000,000+ points per test session
 - · Measurements were verified to 2 (mm)
 - Point Cloud Scanner Team Data Collection Work Process
 - 1 teams of 2 persons (one scanner operator / one documentation technician)
 - Data validated by scanner, image shown to operator at the end of the scan
 - Total data collected (1scanner*3million points*5 tests*3 days = 45,000,000 data points)
 - Data collected during all three days of testing
 - Scanner was positioned outside the work area during destructive test sequence
 - All data point <u>WERE NOT</u> utilized by researchers in analysis
 - Initial scanner failed during pre-trial setup evaluation period, manufacturer supplied loaner

Deformation/Displacement Measurement Using 3D Laser Scanning POINT CLOUD SCANNER – COSTS

Costs

- Total Costs = \$10,500.00
 - Equipment Rental Costs (\$3,000.00 per scanner package per day * 3 days = \$9,000.00)
 - Data Collection teams (\$100/hr *10 hrs = \$1,000.00)
 - Data reduction team & researchers (\$100/hr * 4 hrs = \$400.00)
 - Surveyor Review of data reduction (\$100 /hr = \$100.00)

– Research team ROI (\$10,500 / 4500 points = \$2.33 / pt)

- Per collected data point
 - All 45,000,000+ points reviewed for validity
 - Some number of points were discarded due to equipment failure during day one.
- Per analyzed data point
 - Of the 1,000,000 points specific to the areas under study, only 4500 of the points were used for final analysis

- Point Cloud Scanner Team ROI

- Per collected data point (\$10,500 / 1,000,000 readings = \$0.01 / pt)
- Per collection period (\$10,500 / 15 hours = \$700.00 / hr)
- 2 technicians and 1 Surveyor (\$700 / 3 persons = \$233.00 / hr)

Question and Answer Session

Conclusions / Recommendations

- Researcher's Recommendations
 - Dr. Oncul / Dr. Barham / Dr. Meadati...???
- Surveyor's Conclusions
 - Am I ready to buy / rent new equipment to pursue this market?
- Point Cloud Scanning Team Conclusions
 - Is this equipment really ready for survey field conditions

Parameters	Displacement	Total	Point Cloud
	Gauges	Station	Scanner
Data Collection Time (per pt)	6 minutes/pt (14 hrs / 150 pts)	2 minutes/pt (14 hrs / 600 pts)	16 seconds/pt (21 hrs / 4500 pts)
Skill Level (technician)	Minimal	Party Chief	Skilled Data Collection Tech
Field Time	80 hours	80 hours	24 hours
	- 66 hrs prep	- 66 hrs prep	- 3 hrs prep
	- 14 hrs of test	- 14 hrs test	- 21 hrs test
	observations	observations	observations
Number of Pts.	150 collected 150 used	700 collected 600 used	45,000,000+ collected 4500 used
Total	Apprx	Apprx	Apprx
Cost	\$2,000 / job	\$4,300/job	\$10,000/job

Question and Answer Session

Thank You for your attention to our presentation!

